

# Synthesis, Characterization and Viscometric Study of Carboxymethyl Epoxy Resin Based Polyesters

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## ABSTRACT:

Viscometric study of solutions of various carboxymethylated epoxy resin based polyesters in 1,4-dioxane solvent was carried out. Measurement was performed using Ubbelohde suspended type viscometer. The viscosity for all CMPE solutions were determined in 1,4-dioxane at  $30 \pm 0.1^\circ\text{C}$ . The viscosity data of all solutions suggest the decrease in concentration of solution which increases reduced viscosity ( $\eta_{\text{red}}$ ). Therefore the CMEF resins act as polyelectrolyte of anionic type. The viscosity of the solution in 1,4-dioxane suppressed by adding water and KBr, though the intrinsic viscosity measurements are carried out for all resin solutions in Dioxane-Water-KBr having 75:25:1% ratio. Also empirical equation was adopted to represent the viscometric data for all the resins. It may be stated that as the equation is quite empirical.

$$\eta_{\text{sp}/C} = Z = [\eta] + \frac{k[\eta]}{C^{1/2}}$$

**Keywords:** Polyelectrolyte, CMPE, reduced viscosity, empirical relation and intrinsic viscosity.